

*Closed-loop unwind or rewind*

*Compact version of S-3100ce*

*Advanced circuit board*

*Convenient data storage*

*Uniform response*

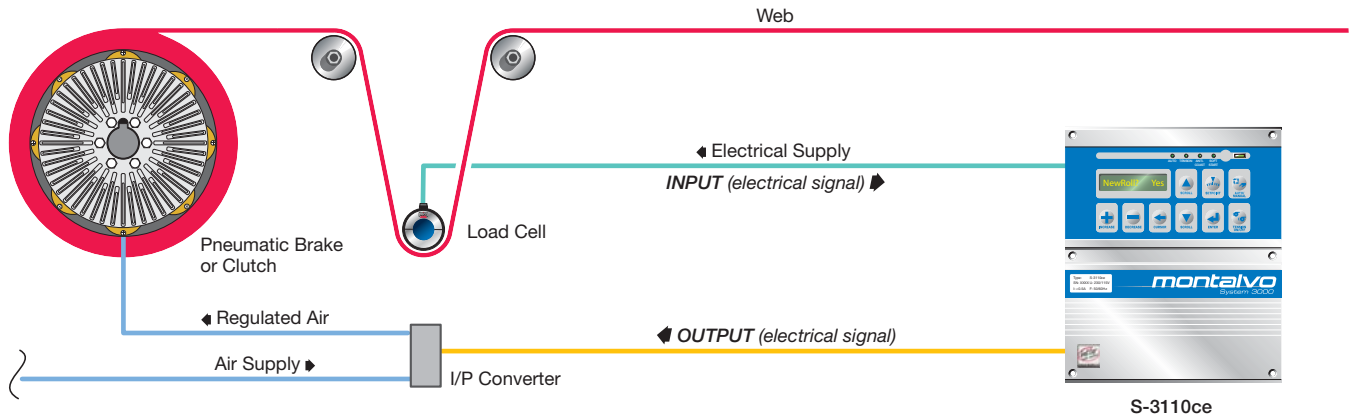


*System 3000™*

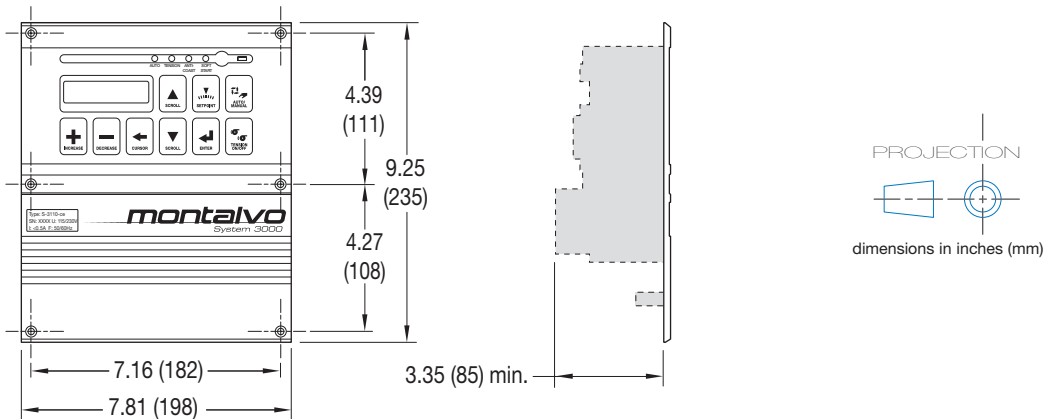
### S-3110ce Digital Tension Controller

Montalvo S-3110ce, panel mount version of the successful S-3100ce digital tension controller. For those wishing to build the controller into their cabinet, the compact design of the S-3110ce saves the space and cost of the enclosure without sacrificing performance. The S-3110ce utilizes the same advanced CE-compliant circuit board found in the enclosure version. Parameters and setups are displayed on a sixteen-character alphanumeric display and entered via keypad. In addition to pictographs illustrating the functions, keypads are available with either English text or English and Chinese characters. The S-3110ce controller is an advanced Montalvo closed-loop tension controller employing a proprietary "Diamatic" control algorithm which insures uniform control response regardless of roll diameter. Used in unwind and rewind tension applications providing fast, precise tension control.

### Typical Application



### Specifications



**Electrical**

Power In .....	115/230 V, 60/50 Hz, 0.2 A
Output (control signal-factory set) .....	4-20 mA, 0-10 V
Load Cell Supply .....	± 2.5 VDC
System Accuracy .....	1 to 3% TYP

**Other**

Ambient Temperature .....	14 to 122°F (-10 to 50°C)
Weight .....	3.6 lb (1.63 kg)
Classification .....	IP10
Size (W x D x H) .....	7.81 x 3.35 x 9.25 (198 x 85 x 235)
Cut-Out (W x H) .....	6.89 x 8.46 (175 x 215)
Dimensions .....	inches (mm)

**Features**

Tension Set/Display .....	Total or PLI	
Unwind	Soft Start .....	Yes
	Anti-Coast .....	Yes
	Jog (requires only 1 external dry contact) .....	Yes
	Manual .....	Yes
	Splice .....	Yes
Rewind	Taper (requires no external sensors) .....	Yes
	Inertia Start .....	Yes
	Inertia Stop .....	Yes
	Splice .....	Yes
Electro/Pneumatic Converter Supported .....	Montalvo MPC-4ce	
Voltage Converter Supported .....	Montalvo MVC-2	

ADDITIONAL NOTES: The required input signal is supplied by strain gauge or DC LVDT web load cells. The S-3110ce can be interfaced with electric and pneumatic brakes, clutches, AC or DC drives. Options include web break detection and remote tension setting by potentiometer or PLC.