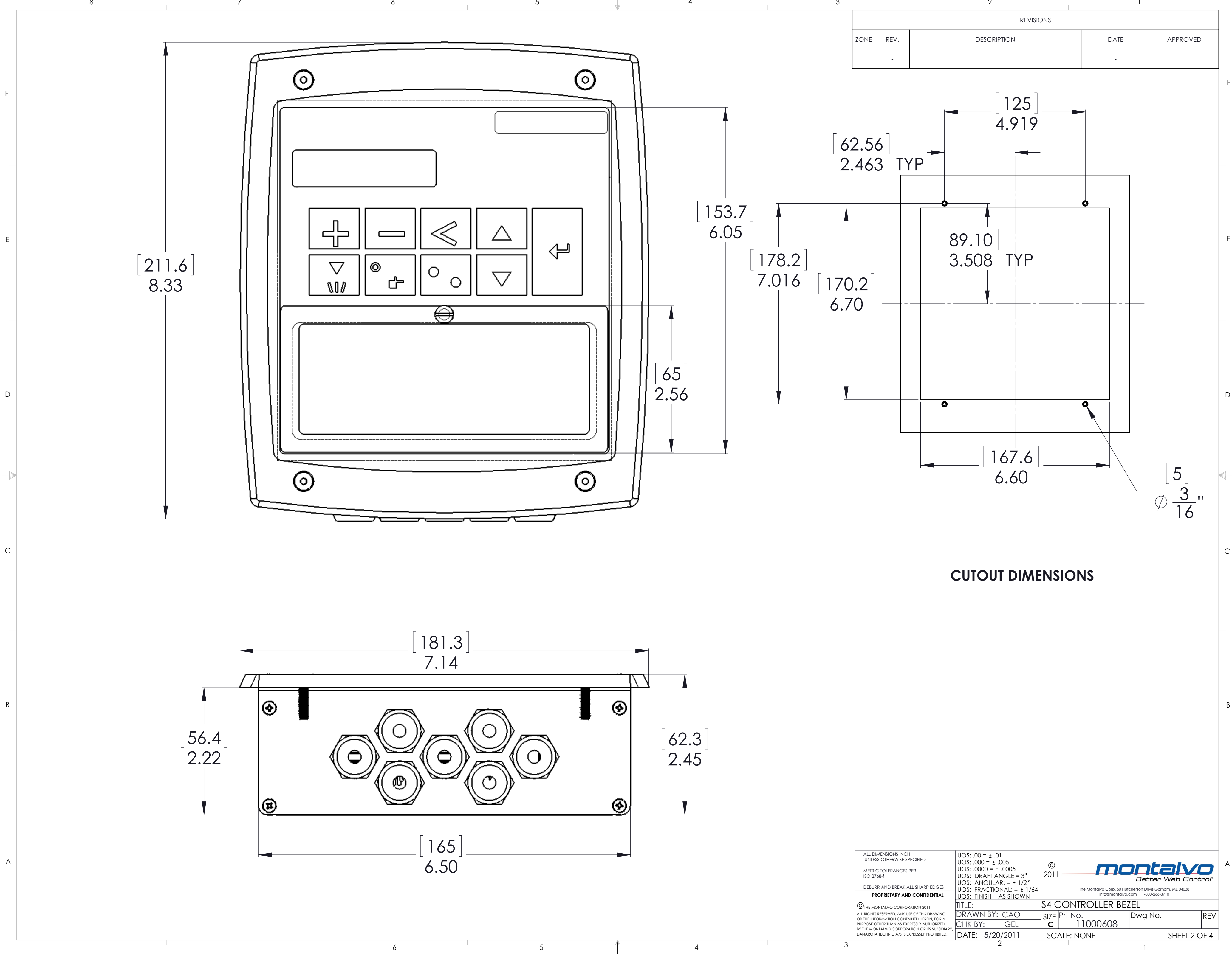
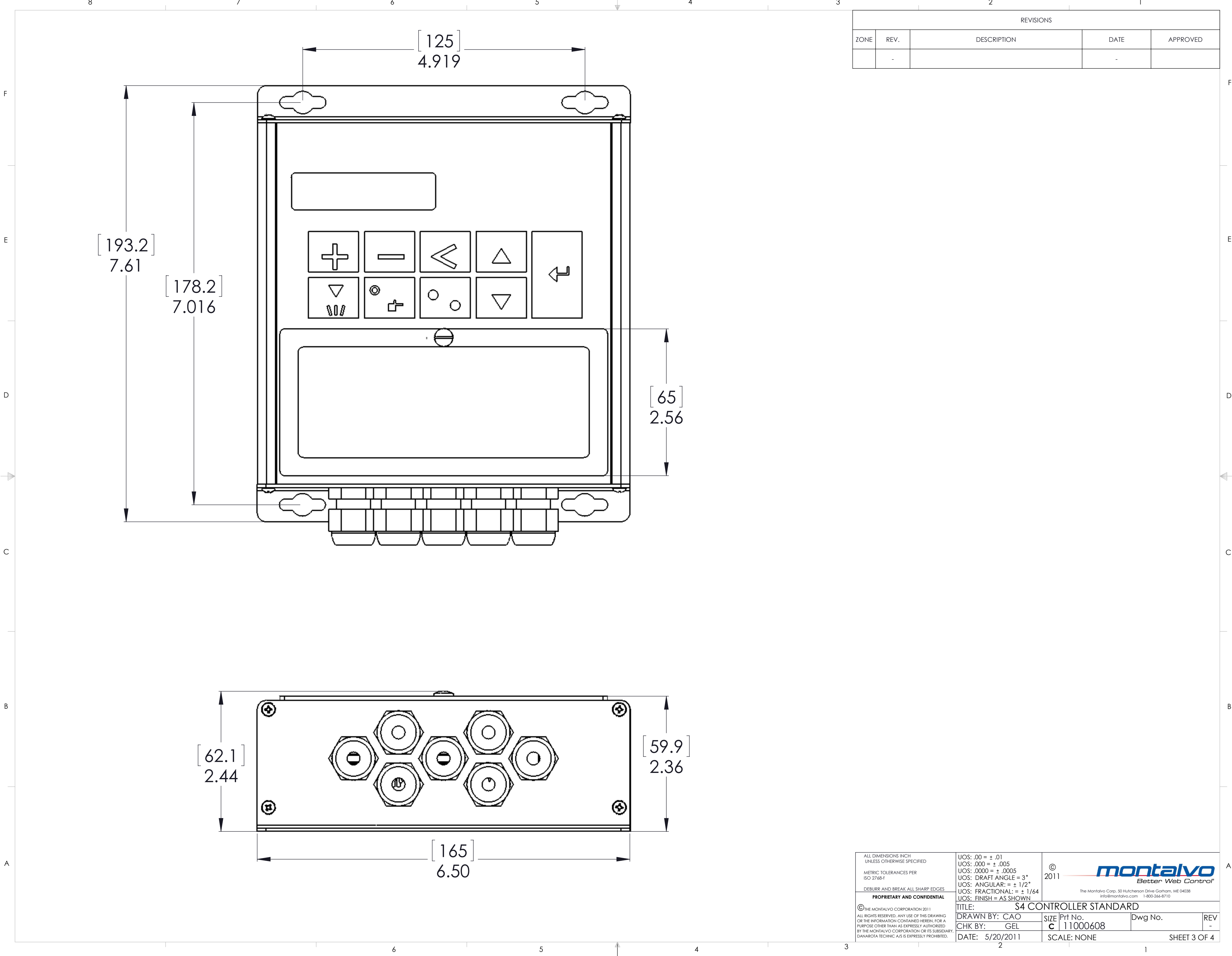






REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	-		-	

ALL DIMENSIONS INCH UNLESS OTHERWISE SPECIFIED		UOS: .00 = ± .01 UOS: .000 = ± .005 UOS: .0000 = ± .0005 UOS: DRAFT ANGLE = 3° UOS: ANGULAR: = ± 1/2° UOS: FRACTIONAL: = ± 1/64 UOS: FINISH = AS SHOWN		© 2011 montalvo Better Web Control®	
METRIC TOLERANCES PER ISO 2768-F		The Montalvo Corp. 50 Hutcherson Drive Gorham, ME 04038 info@montalvo.com 1-800-266-8710			
DEBURR AND BREAK ALL SHARP EDGES		TITLE: S4 CONTROLLER STANDARD			
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		CHK BY: GEL	DATE: 5/20/2011	SCALE: NONE	REV: -
		SHEET 3 OF 4			